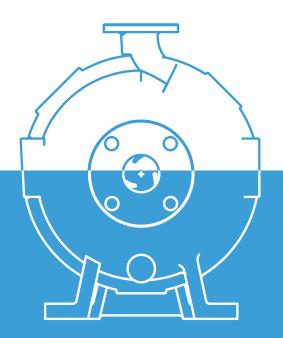


ISO 9001 Certified Co.

- Chemical
   Petrochemical
   Pharmaceutical
- Nuclear Power Plants
   Refinery
   Fertilizer
- Paper Food & Beverages Evaporation & Effluent Treatment Plants • Slurries



# INDUSTRIAL PUMPS







Jay Ambe Engineering Co. is renowned & leading company in the business of manufacturing & exporting Centrifugal Chemical Process Pumps, Axial Flow Pumps & Pinch Valves.

The company is founded in 1996 by Mr. Rajesh Patel who has practical experience in the field of Fluid Handling, Knack in metallurgy, design applications and understanding to offer most suitable, reliable and reasonable quality product.



JEC's pumps are very well accepted in the market as they are manufactured as per international manufacturing standards as well as company is ISO 9001 certified.











# COMPUTERIZED PUMP PERFORMANCE TEST FACILITY

With superior quality and resourceful infrastructure we are competing with renowned brands in pump industry. JEC is equipped with all latest machinery and testing facility to manufacture quality products. JEC's products are competing international brands and made their place in global market.

















#### QUALITY IS NOT AN ACT IT IS A HABIT.

Hence at JEC we adhere stringent quality parameters to maintain high level of accuracy & best quality product. All critical & rotating components are made out from CNC machines only.

JEC has good range of Centrifugal Pumps (Semi Open and Closed Impeller) and Axial Flow Pumps, Also JEC is quite expert and proven in offering tailor made solution for customer requirement. JEC's design team is very vigilant and believes in continual improvement and innovation to meet market needs.





#### **Our Mission**

To extend the product range as per the international standard with fully mechanized and state of the art technology to penetrate the National & International market.



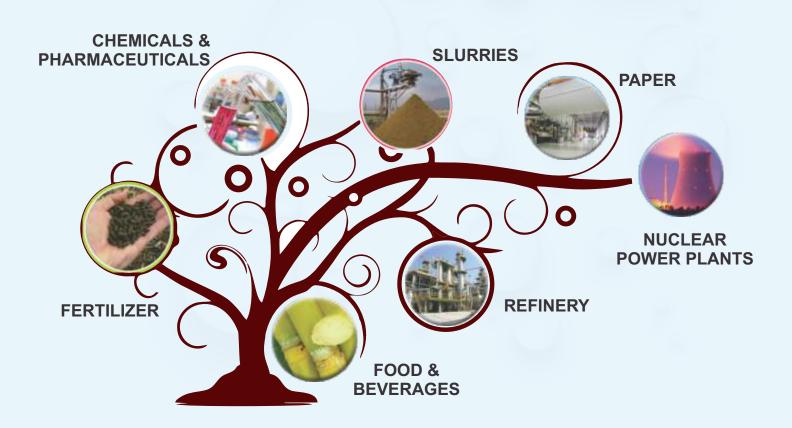
#### **Our Vision**

To establish strong marketing channels to reach each & every part of the world.





#### **APPLICATION AREA**







# Axial Flow Pump Propeller Pump

Series: AF



#### **Horizontal Axial Flow Pumps**

JEC AF-Series Axial Flow pumps is unmatched in the industry for high volume / low head pumping requirements, especially when corrosive & abrasive solutions are involved. Extended service life, mechanical reliability, custom engineering, and a wide range of materials allow the AF-Series to stand out as the leader in the field.

#### **Applications**

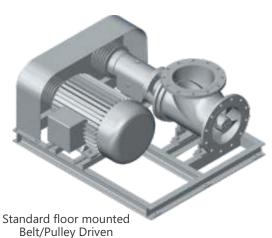
- Evaporator & Crystallisation processes (brine, seawater)
- Continuous circulation of corrosive/ abrasive solutions
- Phosphoric acid, slurries, process wastes
- Pulp and Paper Industry
- Regeneration plants
- Sugar Industries
- Fertilizer

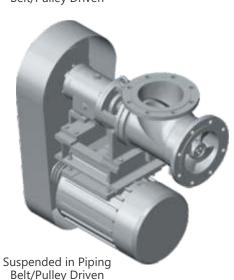
#### **Performance Data**

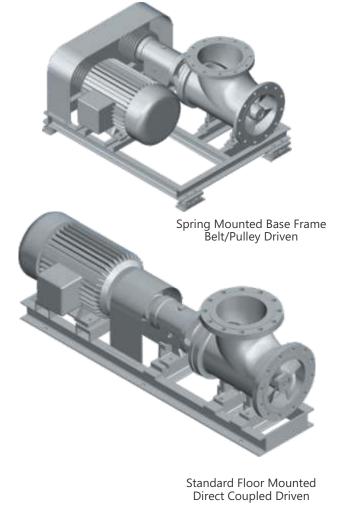
• **Size** : 5 to 36 Inch (125 to 900 mm)

Capacity : 10000 m³/hr
Head : Up to 9 mtr
Temperature : 150° C

• **Material** : Available in MS, SS, Duplex, Super Duplex Steel & Alloys

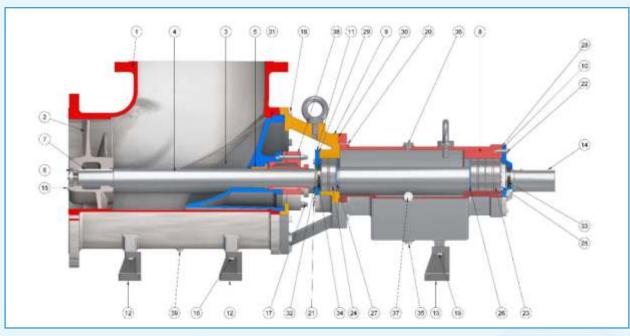








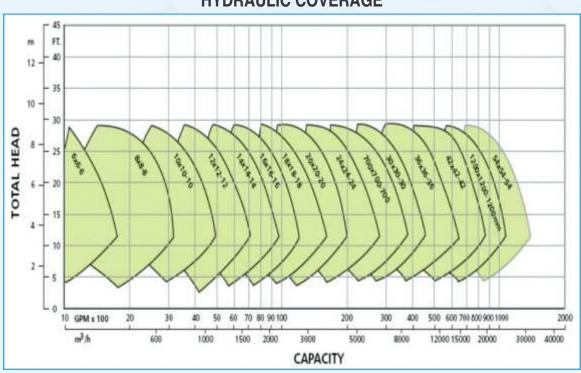
# CROSS SECTION & PART LIST ( Series - AF )



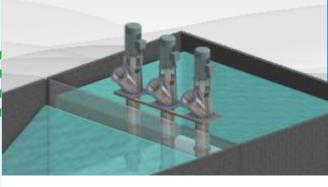
Sr. No.	Part	Qty	Sr. No.	Part	Qty	Sr. No.	Part	Qty
1	Casing	1	14	Drive Pin - Coupling / Pulley	1	27	Internal Circllip NDE	1
2	Propeller	1	15	Hex Bolt, Washer	3	28	Gasket - Bearing cover DE	1
3	Stuffing Box	1	16	Stud, Nut, Washer - foot support	4	29	Gasket - Bearing cover NDE	1
4	Shaft	1	17	Stud, Nut, Washer - Gland plate	4	30	Gasket - Bearing Housing	1
5	Bush (Optionnal)	1	18	Hex Bolt, Washer - Casing	12*	31	Gasket - Casing	1
6	Propeller Washer	1	19	Hex Bolt, Washer - foot Support	2	32	Splesh Ring	1
7	Drive Pin - Propeller	1	20	Hex Bolt, Washer - Bearing Housing	6*	33	Oil Seal DE	1
8	Bearing Housing	1	21	Hex Bolt, Washer - Bearing Cover	4*	34	Oil Seal NDE	1
9	Adapter	1	22	Hex Bolt, Washer - Bearing Cover DE	6*	35	Drain Plug - Bearing Housing	1
10	Bearing Cover DE	1	23	Bearing DE	2	36	Breather Plug	1
11	Bearing Cover NDE	1	24	Bearing NDE	1	37	Oil Level Indicator	1
12	Foot Support Casing	2	25	Bearing Lock Nut, Washer	1	38	Mechanical Seal	1
13	Foot Support Bearing	1	26	Internal Circlip DE	1*	39	Drain Plug - Casing	1

**Note:** Qty marked "\*" may change depending on pump size

#### **HYDRAULIC COVERAGE**

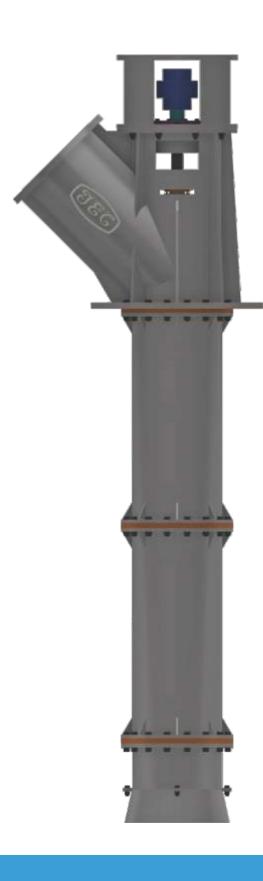






# Vertical Axial Flow Pump

Series: VAF



#### **Vertical Axial Flow Pumps**

All applications that require large quantities of water with low head, including drainage, flood control, irrigation, waste treatment plants, condenser cooling, construction dewatering and raw water intakes.

#### **Performance Data**

• Size : 5 to 36 Inch (125 to 900 mm)

Capacity : 10000 m3/hr
 Head : Up to 9 mtr
 Temperature : Up to 150° C
 Sump Depth : Up to 4 mtr

• Material : Available in MS, SS, Duplex,

Super Duplex Steel & Alloys

Four Vane Axial Flow Propeller is Hydraulically & dynamically balanced.

The Propeller is fitted on the shaft through lock washer with bolt & key.

Outer Flanged Columns are bolted together with through bolts for ease in assembly. Alignment is maintained via centering fits on all parts.

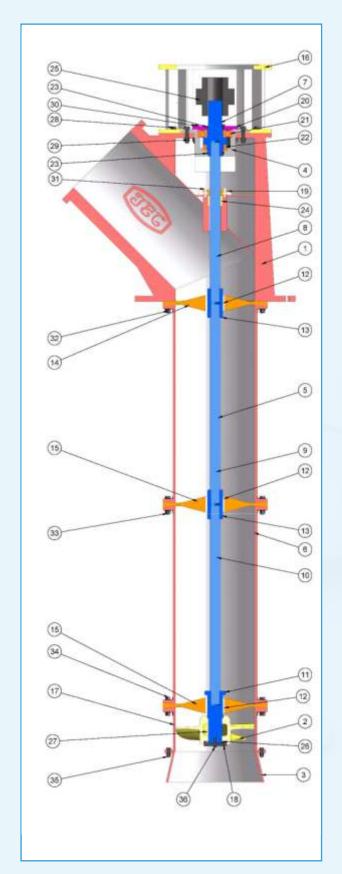
Designed Suction Bell provides a smooth waterway entrance to the propeller and has integral vortex breaker to reduce inlet swirl & entrance losses.

Discharge Elbow and Column Pipe are fabricated into a single component. The discharge elbow may be located at any angle above or below ground & at any outlet orientation.

Standard soft gland packing or mechanical seals are available on demand.



# CROSS SECTION & PART LIST ( Series - VAF )



Sr.No.	Part	Qty
1	Casing	1
2	Propeller	1
3	Suction Bell	1
4	Bearing Housing	1
5	Column Pipe-1	1
6	Column Pipe-2	1
7	Line Shaft-1	1
8	Line Shaft-2	1
9	Line Shaft-3	1
10	Line Shaft-4	1
11	Line Shaft-5	1
12	Guide Bush	3
13	Threaded Coupling	2
14	Spider -1	1
15	Spider -2	2
16	Adapter	1
17	Propeller housing	1
18	Propeller Washer	1
19	Gland Pusher	1
20	Bearing cover	1
21	Bearing - DE	1
22	Bearing - NDE	1
23	Oil Seal	2
24	Gland Packing	5
25	Coupling	1
26	Circlip (outer)	1
27	Drive Pin -propeller	1
28	Hex Bolt,washer,nut - casing to	8
29	Hex Bolt, washer, nut-	8
23	Bearing housing to casing	o o
	Hex Bolt, washer-	
30	Bearing Cover to Bearing Housing	6
31	Hex Bolt,washer-	4
31	Glang pusher to casing	4
32	Hex Bolt,washer,nut -	16
32		10
33	Column Pipe-1 to casing	16
33	Hex Bolt, washer, nut -	10
2/1	Column Pipe-1 to Column Pipe-2	16
34	Hex Bolt, washer, nut -	16
25	Column Pipe-2 to Propeller Housing	Λ
35	Hex Bolt, washer, nut -	4
2.0	Propeller Housing to Suction bell	4
36	Hex Bolt, washer -	4
	Line Shaft-5 to Propeller Washer	
	art & quantity may be changed dependir	ig on pump
Si	ze & lenath.	





# Centrifugal Chemical Process Pumps

Series: ANSI MATCH-III (ANSI B73.1M)

#### **Construction Features**

Pumps are as per ANSI B73 1M. The design is of back pull out type. Large varieties of models are available to operate at 1450 RPM and 2900 RPM at 50 Hz & 1750 RPM and 3500 RPM at 60 Hz. ANSI series chemical process pump is a horizontal single stage centrifugal pump.

#### **Applications**

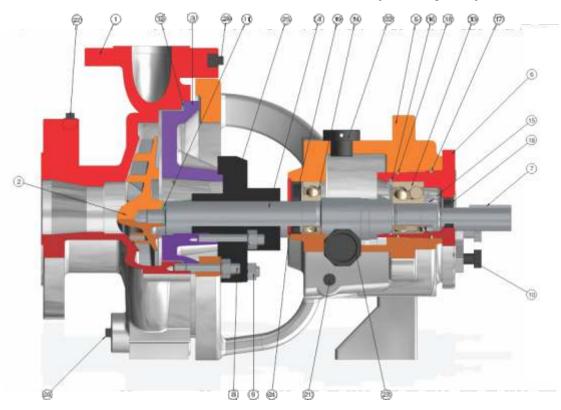
Acid Transfer, Beverage Processing, Brine, Chemical Processing, Chlora alkali, Corrosive Services, Organic Chemicals, Polymers, Sea Water, Solvents, Paper, Food, Synthetic Fibers, Slurry & others.

#### **Performance Data**

Delivery Size : Up to 200 mm (8" Inch)
 Capacity : Up to 410 m³/hr
 Head : Up to 150 mtr
 Temperature : Up to 200 C
 Pressure : Up to 17 Bar

Material : Available in MS, SS, Duplex, Super Duplex Steel & Alloy

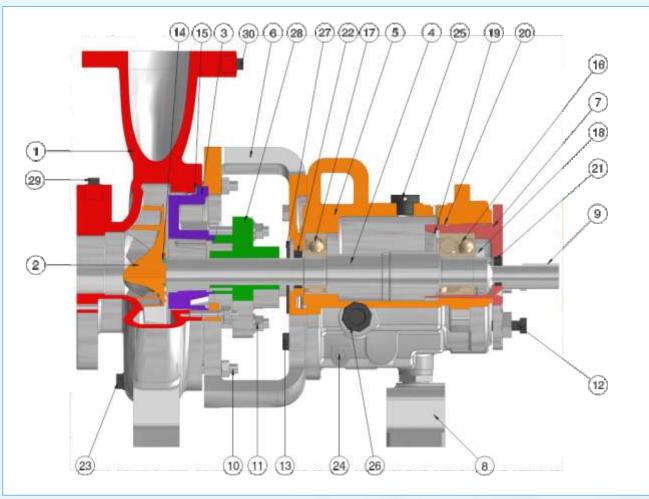
### CROSS SECTION & PART LIST (Group - I)



						_	_		
Sr. No.	Part	Qty	Sr. No.	Part	Qty	Sr. N	٧o.	Part	Qty
1	Volute Casing	1	10	Hex Bolt - Bearing Carrier	3	19	9	Oil Seal - NDE	1
2	Impeller	1	11	Gasket - Impeller Shaft	1	20	)	Drain Plug - Volute Casing (optional)	1
3	Stuffing Box	1	12	Gasket - Volute Casing to	1	21	L	Drain Plug - Bearing Housing	1
4	Shaft	1	13	Bearing - DE	1	22	2	Breather Plug	1
5	Bearing Housing	1	14	Bearing - NDE	1	23	3	Oil Level Indicator	1
6	Bearing Carrier	1	15	Bearing Lock, Nut, washer	1	24	1	Splesh Ring	1
7	Drive Pin Coupiing	1	16	Internal Circlip - Bearing	1	25	5	Mechanical Seal	1
8	Stud, Washer, Nut - Volute Casing to Bearing	8	17	O-ring - Bearing Carrier	2	26	ŝ	Hex Plug (optional)	1
9	Stud, Washer, Nut - Stuffing Box to Seal	4	18	Oil Seal - DE	1	27	7	Hex Plug (optional)	1



# CROSS SECTION & PART LIST ( Group - II & III )



Sr. No.	Part	Qty	Sr. No.	Part	Qty	Sr. No.	Part	Qty
1	Volute Casing	1	11	Stud, washer, nut - Stuffing Box to Seal	4	21	Oil Seal - DE	1
2	Impeller	1	12	Hex Bolt - Bearing Carrier	3	22	Oil Seal - NDE	1
3	Stuffing Box	1	13	Hex Bolt - Bearing Housing to Lantern	4	23	Drain Plug - Volute Casing (optional)	1
4	Shaft	1	14	Gasket - Impeller to Shaft	1	24	Drain Plug - Bearing Housing	1
5	Bearing Housing	1	15	Gasket - Volute Casing to Stuffing Box	1	25	Breather Plug	1
6	Lantern	1	16	Bearing - DE	1	26	Oil Level Indicator	1
7	Bearing Carrier	1	17	Bearing - NDE	1	27	Splesh Ring	1
8	Foot Support Bearing	1	18	Bearing Lock, Nut, washer	1	28	Mechanical Seal	1
9	Drive Pin Coupling	1	19	Internal Circlip - Bearing Carrier	1	29	Hex Plug (optional)	1
10	Stud, Washer, Nut - Lantern to Volute Casing	8	20	O-ring - Bearing Carrier	2	30	Hex Plug (optional)	1

#### **ANSI SERIES IMPELLERS**



Reverse Vane Closed Impeller



Front Vane Open Impeller



Radial Vane Impeller





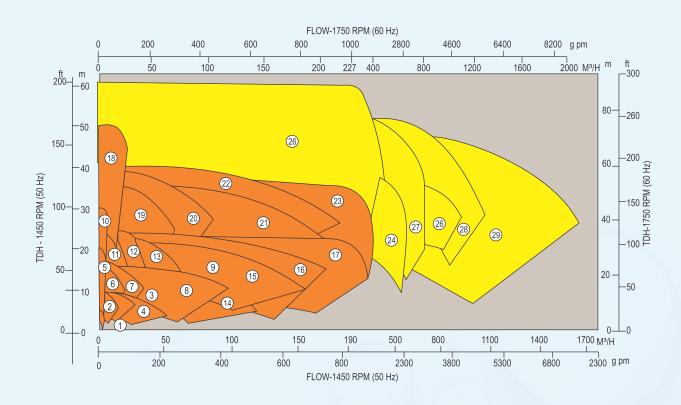
ANSI Group - I																					
Power End	Stuffing	Stuffing Reverse Vane Impeller Open Impeller Volute Casing																			
					1½ x 1LF - 4																
					1½ x 1 - 6																
					3 x 1½ - 6																
						3 x 2 - 6															
					1½ x 1- 8																
					3 x 1½ - 8																

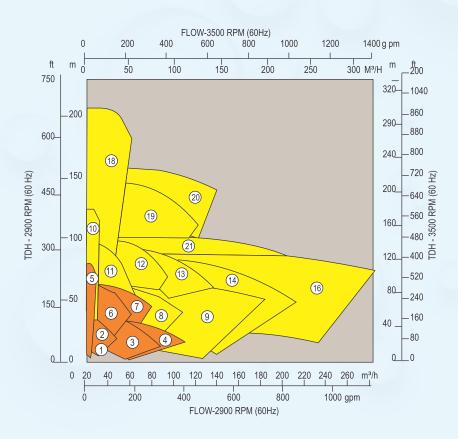
		A	NSI Group	- II		
Power End	Lantern	Stuffing	Reverse Vane Impeller	Front Vane Open Impeller	Volute Casing	Pump Model
			•			3 x 2 - 8
						4 x 3 - 8
						2 x 1LF - 10
						2 x 1 - 10A
						3 x 1½ - 10A
						3 x 2 - 10A
						4 x 3 - 10
						4 x 3 - 10H
						6 x 4 - 10
						6 x 4 -10H
						3 x 1½ LF - 13
						3 x 1½ - 13
						3 x 2 - 13
						4 x 3 - 13
						4 x 3 - 13HH

	ANSI Group - III											
Power End	Lantern	Stuffing	Reverse Vane Impeller	Front Vane Open Impeller	Volute Casing	Pump Model						
						8 x 6 - 14A						
						10 x 8 - 14						
						6 x 4 - 16						
						8 x 6 - 16A						
						10 x 8 - 16						
						10 x 8 - 16H						
						10 x 8 - 1011						



#### **HYDRAULIC COVERAGE**









# Centrifugal Chemical Process Pumps

Series: PCF (ISO 2858)

#### PCF Series Centrifugal Pumps are widely used in following industries

- Water Supply
- · Chemical and Petrochemical
- Irrigation
- · Sugar and Alcohol Industry
- Air Conditioning
- Boiler Feed
- Fire Fighting
- Auxiliary Circuits in Refineries
- Drainage
- . Auxiliary Circuits in Industry

- Heating
- (Paper, Food, Synthetic Fibers, Others.)

#### Design

Horizontal, single stage, end suction centrifugal pump dimensionally built to ISO 2858 and technical specification DIN 24256 / ISO 2858. The back pull out design allows for easy maintenance and repair as the rotating element may be removed without disturbing inlet and outlet pipe line.

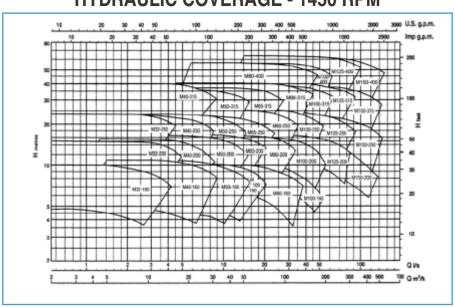
#### **Performance Data**

• Delivery Size : Up to 150 mm Capacity : Up to 540 m<sup>3</sup>/hr Head : Up to 160 mtr • Temperature : Up to 160 C

Material : Available in MS, SS, Duplex,

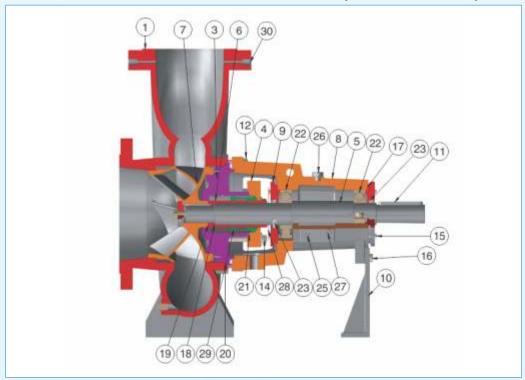
Super Duplex Steel & Alloy

#### **HYDRAULIC COVERAGE - 1450 RPM**



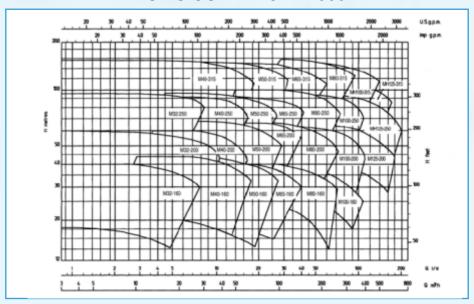
### CROSS SECTION & PART LIST ( Series - PCF )





Sr. No.	Part	Qty	Sr. No.	Part	Qty	Sr. No.	Part	Qty
1	Volute Casing	1	11	Drive Pin - Coupling	1	21	Gasket - Gland Plate	1
2	Impeller	1	12	Stud, washer, nut - Volute Casing to Bearing Housing	8	22	Bearing - DE & NDE	2
3	Stuffing Box	1	13	Hex Bolt, washer- Impeller	1	23	Oil Seal - DE & NDE	2
4	Gland Plate	1	14	Stud, washer, nut - Gland Plate to Stuffing Box	4	24	Drain Plug - Volute Casing (optional)	1
5	Shaft	1	15	Hex Bolt - Bearing Cover to Bearing Housing	8	25	Drain Plug - Bearing Housing	2
6	Shaft Sleeve	1	16	Hex Bolt ,washer - Foot Support Bearing Housing	1	26	Breather Plug	1
7	Drive Pin - Impeller	1	17	Gasket - Bearing Cover to Bearing Housing	2	27	Oil Level Indicator	1
8	Bearing Housing	1	18	Gasket - Shaft to Sleeve	1	28	Splesh Ring	1
9	Bearing Cover	2	19	Gasket - Impeller to sleeve	1	29	Mechanical Seal	1
10	Foot Support Bearing Housing	1	20	Gasket - Volute Casing to Stuffing Box	1	30	Hex Plug (optional)	1

#### **HYDRAULIC COVERAGE - 2900 RPM**







# Centrifugal Chemical Process Pump

Series: SCP



#### **Application**

SCP Series pumps are suitable for handling clear as well as slurry liquid. Mainly used in chemical industry, pharmaceutical industry, ME Plants, condensate application, sludge transfer applications.

#### Design

Horizontal, single stage, back pullout design having semi open impeller. Top Centreline discharge, self-venting casing arranged for back pull out. Flanges are as per ANSI B 16.5 std. Impeller matched to casing for high efficiency and low NPSH.

#### **Performance Data**

Delivery Size : Up to 50 mm
 Capacity : Up to 80 m³/hr
 Head : Up to 60 mtr
 Temperature : Up to 200° C
 Pressure : Up to 17 Bar

• Material : Available in MS, SS, Duplex,

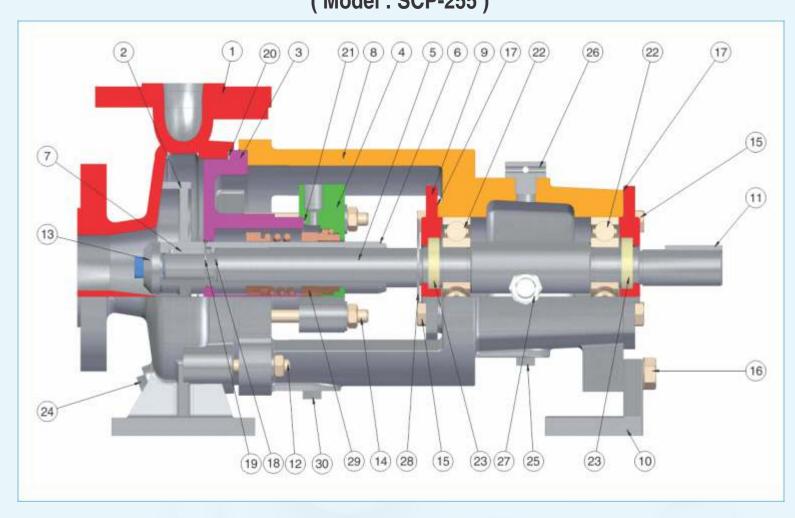
Super Duplex Steel & Alloy

Maximum Dimensional Interchange ability Shown below are the constant dimensions that apply to JEC SCP series chemical pumps.

Power End	Bearing Housing	Stuffing	Impeller	Volute Casing	Pump model
•	•	•	•	•	SCP-255
			•	•	SCP-256
				•	SCP-406
•				•	SCP-506
			•	•	SCP-258
			•		SCP-408



# CROSS SECTION & PART LIST (Model: SCP-255)



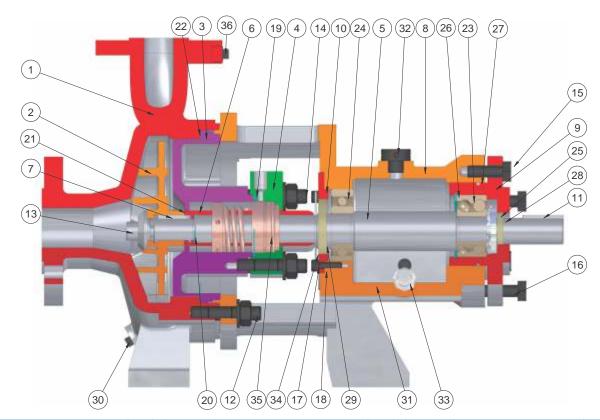
Sr. No.	Part	Qty	Sr. No.	Part	Qty	Sr. No.	Part	Qty
1	Volute Casing	1	11	Drive Pin - Coupling	1	21	Gasket - Gland Plate	1
2	Impeller	1	12	Stud, washer, nut - Volute Casing to Bearing Housing	4	22	Bearing - DE & NDE	2
3	Stuffing Box	1	13	Hex Bolt, washer- Impeller	1	23	Oil Seal - DE & NDE	2
4	Gland Plate	1	14	Stud, washer, nut - Gland Plate to Stuffing Box	4	24	Drain Plug - Volute Casing (optional)	1
5	Shaft	1	15	Hex Bolt - Bearing Cover to Bearing Housing	8	25	Drain Plug - Bearing Housing	2
6	Shaft Sleeve	1	16	Hex Bolt ,washer - Foot Support Bearing Housing	1	26	Breather Plug	1
7	Drive Pin - Impeller	1	17	Gasket - Bearing Cover to Bearing Housing	2	27	Oil Level Indicator	1
8	Bearing Housing	1	18	Gasket - Shaft to Sleeve	1	28	Splesh Ring	1
9	Bearing Cover	2	19	Gasket - Impeller to sleeve	1	29	Mechanical Seal	1
10	Foot Support Bearing	1	20	Gasket - Volute Casing to Stuffing	1	30	Hex Plug (optional)	1



### **CROSS SECTION & PART LIST** Model: SCP-256 / 258 / 406 / 408 / 506

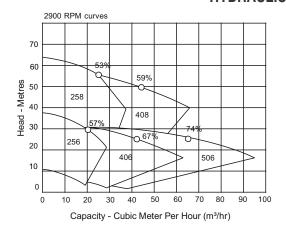


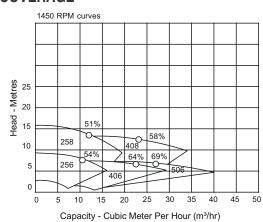




9	Sr. No.	Part	Qty	Sr. No.	Part	Qty	Sr. No.	Part	Qty
	1	Volute Casing	1	13	Hex Bolt, washer, Impeller	1	25	Bearing Lock Nut, washer	1
	2	Impeller	1	14	Stud, Washer nut - Gland Plate to Stuffing Box	4	26	Internal Circlip - Bearing Carrier	1
	3	Stuffing Box	1	15	Hex Bolt - Bearing Carrier to Bearing Housing	3	27	O-ring- Bearing Carrier	1
	4	Gland Plate	1	16	Hex Bolt - Bearing Carrier	3	28	Oil Seal - DE	1
	5	Shaft	1	17	Hex Bolt - Bearing Cover to Bearing Housing	4	29	Oil Seal - NDE	1
	6	Shaft Sleeve	1	18	Gasket - Bearing Cover to Bearing Housing	1	30	Drain Plug - Volute Casing (Optional)	1
	7	Drive Pin - Impeller	1	19	Gasket - Gland Plate	1	31	Drain Plug - Bearing Housing	2
	8	Bearing Housing	1	20	Gasket - Shaft to Sleeve	1	32	Breather Plug	1
	9	Bearing Carrier	1	21	Gasket - Impeller to Sleeve	1	33	Oil Level Indicator	1
	10	Bearing Cover	1	22	Gasket - Volute Casing to	1	34	Splesh Ring	1
	11	Drive Pin Coupiing	1	23	Bearing - DE	1	35	Mechanical Seal	1
	12	Stud, Washer, Nut - Volute Casing to Bearing	6	24	Bearing - NDE	1	36	Hex Plug (optional)	1

#### **HYDRAULIC COVERAGE**











# Centrifugal Polypropylene Chemical Process Pump

Series: PPC

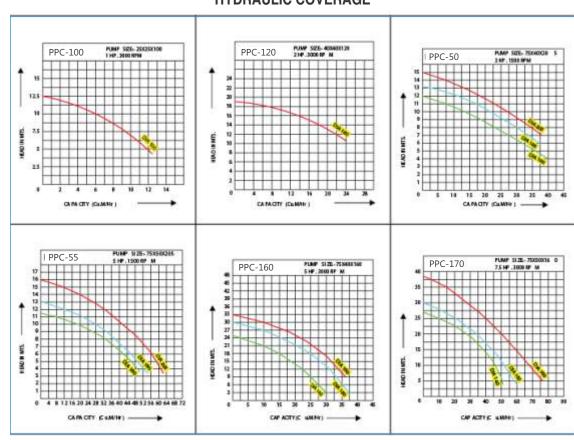
#### **Applications**

- Transfering of Concentrated HCL From Road Tankers.
- Fillter Press for Dyes & Chemical.
- Effluent Treatment.
- Water Treatment Plants.
- Pickling in Steel Rolling Mills.
- Scrubbing of Corrosive Gases
   Like Ci 2, Br2 , F2 , So2 , So3 , Co2 ,Nh3.
- Electro-Plating.
- Descalin

#### **Industries Where Used**

- Dyes and Chemicals.
- Drugs & Pharmaceuticlas.
- Causitic Soda Plants.
- Thermal and Atomic Power Plants.
- Fertilizer Plants.
- Copper, Zinc, Smelter.
- Steel Plants.
- TiO2 Plants.
- Rayon and Staple Fibre Plant. (Bleach Liquor)
- Paper & Pulp Industries.

#### **HYDRAULIC COVERAGE**







# Vertical Sump Pumps

Series: VT-SCP / VT-PCF / VT- ANSI

Vertically suspended single stage sump pumps for wet pit applications in enclosed & semi open impellers.

#### **Performance Data**

 Capacity : Up to 500 m<sup>3</sup>/hr • Head : Up to 70 mtr Pressure : Up to 17 Bar Temperature: Up to 150 C
Sump Depth: Up to 4 mtr
Material: Available in MS, SS, Duplex,

Super Duplex Steel & Alloy

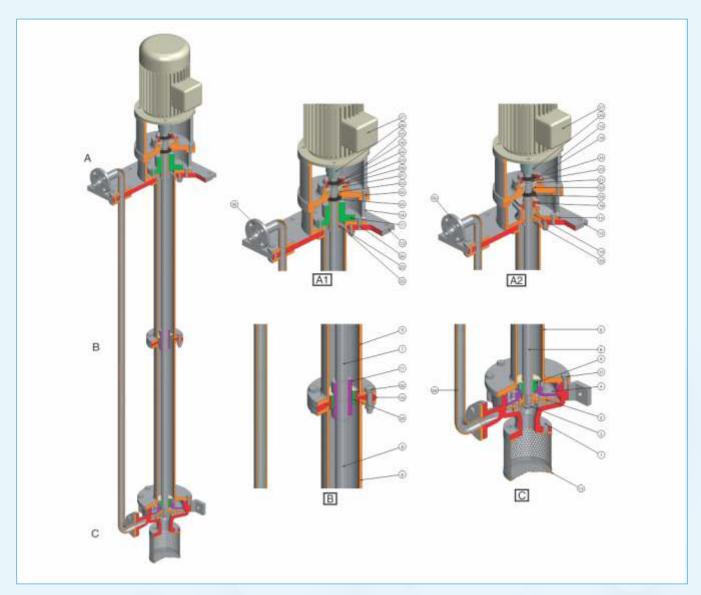
#### **Applications**

Sump Drainage, Flood Control, Air Wash System, Power Plants, Hydrocarbon Processing, Pharmaceuticals, Water Treatment, Automotive Solvents.





### CROSS SECTION & PART LIST Series: VT-SCP / VT-PCF / VT- ANSI

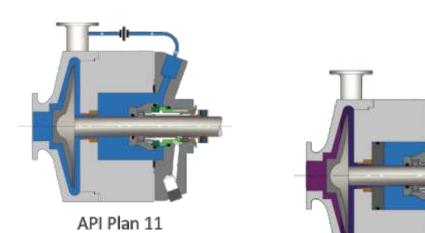


Sr. No.	Part	Qty	Sr. No.	Part	Qty	Sr. No.	Part	Qty
1	Volute Casing	1	13	Strainer	1	25	Oil Seal - NDE	1
2	Impeller	1	14	Adapter	1	26	Coupling	1
3**	Impeller Lock	1	15	Lantern	1	27	Motor	1
4	Stuffing Box	1	16	Bearing Cover	1	28	Guide Bush	2*
5	Column Pipe-1	1	17	Mechanical Seal	1	29	Discharge Pipe	1
6	Column Pipe-2	1	18	Gland Pusher	1	30	Discharge Flang	1
7	Line Shaft -1	1	19	Gland Packing	5*	31	Hex Bolt, washer - Volute Casing to Column Pipe -2	6*
8	Line Shaft -2	1	20	Sleeve	1	32	Hex Bolt, nut, washer - Column Pipe	4*
9	Guide Bush	1	21	Bearing - DE	1	33	Hex Bolt, nut, washer - Column Pipe - 1 to Mounting Plate	4*
10	Spider	2	22	Bearing - NDE	1	34	Hex Bolt, nut, washer - Adapter to Mouting Plate	4*
11	Threaded Coupling	1	23	Bearing Lock Nut, washer	1	35	Hex Bolt, nut, washer - Adapter to Mouting Lantern	4*
12	Mounting Plate	1	24	Oil Seal - DE	1	36	Hex Bolt - Gland Pusher	4*

#### **API PLANS FOR MECHANICAL SEAL**



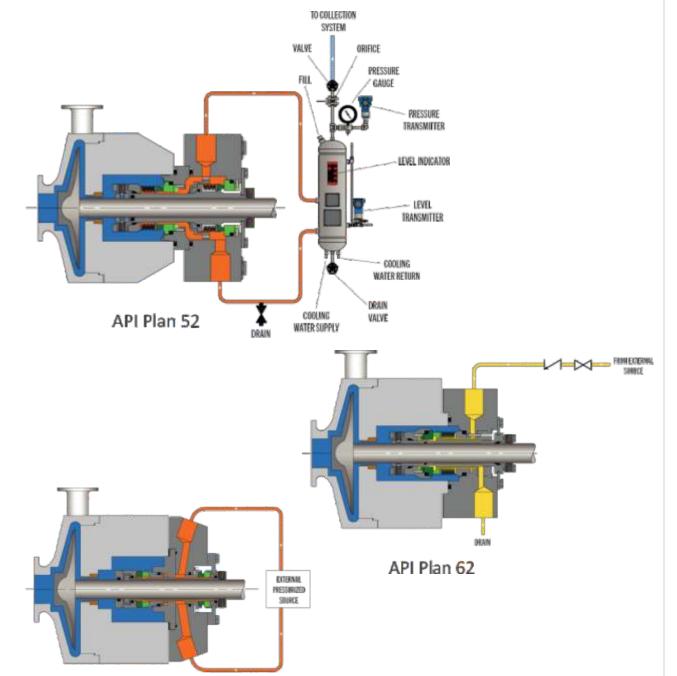




API Plan 54

API Plan 32

FROM EXTERNAL SOURCE



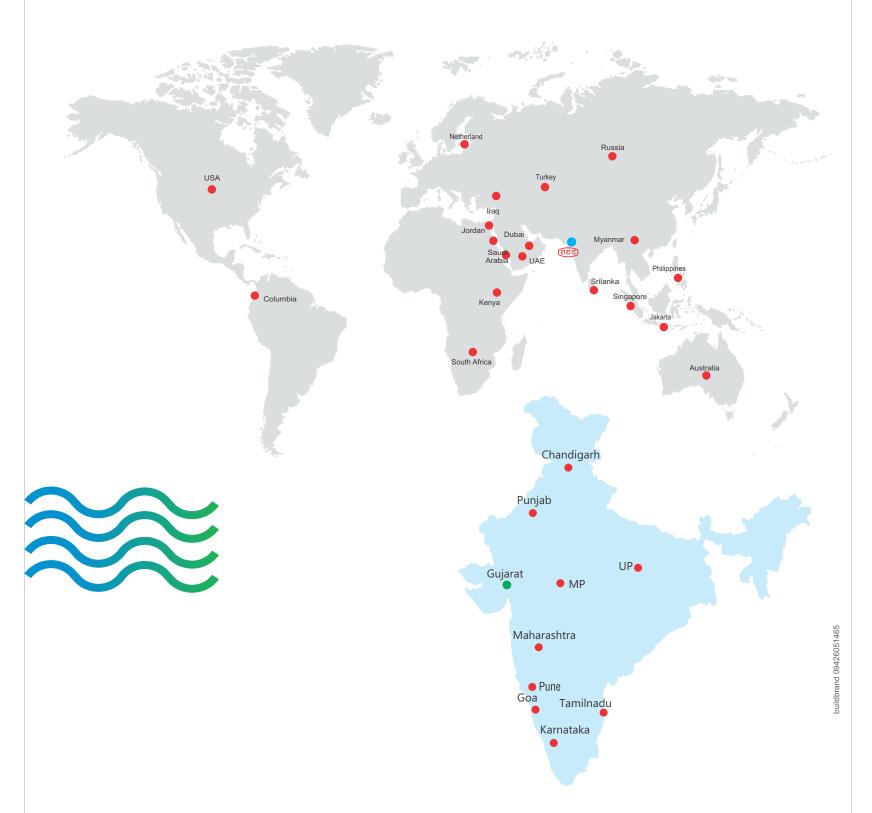


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